



T106

- M CoroTap™ K 机用丝锥 螺旋槽 15°
- M Tarauts machine CoroTap™ K Goujure hélicoïdal 15°
- M Maschinen-Gewindebohrer CoroTap™ K, 15° Spirale
- M Macho Máquina CoroTap™ K Canal Helicoidal 15°
- M Machos de máquina CoroTap™ K Estrías helicoidales a 15°
- M Machine CoroTap™ K Spiral Flute 15°



CoroTap™ 305 **K**



K	
K 1	20-30
K 2	12-48
K 3	20-30
K 4	---
K 5	12-18
Vc[m/min]	

N	
N 1.3	24-42
N 1.4	24-36
N 2	24-42
Vc[m/min]	

DIN EN-GJMW-350-4/ 0.8035 MC-code: K1.1.C.NS 219 HB	K1	↓ 1.5xD		Vc [m/min]	N [rpm]	Vf [mm/min]
		M	TP			
	M5	0.8	31	1947	1557.6	
	M6	1	31	1622	1622.0	
	M8	1.25	31	1217	1521.3	
	M10	1.5	31	973	1459.5	
	M12	1.75	31	811	1419.3	

DIN EN-GJMW-350-4/ 0.8035 MC-code: K1.1.C.NS 219 HB	K1	↓ 2xD		Vc [m/min]	N [rpm]	Vf [mm/min]
		M	TP			
	M5	0.8	25	1592	1273.6	
	M6	1	25	1326	1326.0	
	M8	1.25	25	995	1243.8	
	M10	1.5	25	796	1194.0	
	M12	1.75	25	663	1160.3	

DIN EN-GJMW-350-4/ 0.8035 MC-code: K1.1.C.NS 219 HB	K1	↓ 2.5xD		Vc [m/min]	N [rpm]	Vf [mm/min]
		M	TP			
	M5	0.8	21	1361	1088.8	
	M6	1	21	1134	1134.0	
	M8	1.25	21	851	1063.8	
	M10	1.5	21	681	1021.5	
	M12	1.75	21	567	992.3	

EN-GJL-250/0.0625/ SS0725 MC-code: K2.1.C.UT 215 HB	K2	↓ 1.5xD		Vc [m/min]	N [rpm]	Vf [mm/min]
		M	TP			
	M5	0.8	49	3115	2492.0	
	M6	1	49	2595	2595.0	
	M8	1.25	49	1947	2433.8	
	M10	1.5	49	1557	2335.5	
	M12	1.75	49	1298	2271.5	

EN-GJL-250/0.0625/ SS0725 MC-code: K2.1.C.UT 215 HB	K2	↓ 2xD		Vc [m/min]	N [rpm]	Vf [mm/min]
		M	TP			
	M5	0.8	40	2546	2036.8	
	M6	1	40	2122	2122.0	
	M8	1.25	40	1592	1990.0	
	M10	1.5	40	1273	1909.5	
	M12	1.75	40	1061	1856.8	

EN-GJL-250/0.0625/ SS0725 MC-code: K2.1.C.UT 215 HB	K2	↓ 2.5xD		Vc [m/min]	N [rpm]	Vf [mm/min]
		M	TP			
	M5	0.8	34	2178	1742.4	
	M6	1	34	1815	1815.0	
	M8	1.25	34	1361	1701.3	
	M10	1.5	34	1089	1633.5	
	M12	1.75	34	908	1589.0	

EN-GJS-500/0.7050/ SS0727 MC-code: K3.2.C.UT 199 HB	K3	↓ 1.5xD		Vc [m/min]	N [rpm]	Vf [mm/min]
		M	TP			
	M5	0.8	31	1947	1557.6	
	M6	1	31	1622	1622.0	
	M8	1.25	31	1217	1521.3	
	M10	1.5	31	973	1459.5	
	M12	1.75	31	811	1419.3	

EN-GJS-500/0.7050/ SS0727 MC-code: K3.2.C.UT 199 HB	K3	↓ 2xD		Vc [m/min]	N [rpm]	Vf [mm/min]
		M	TP			
	M5	0.8	25	1592	1273.6	
	M6	1	25	1326	1326.0	
	M8	1.25	25	995	1243.8	
	M10	1.5	25	796	1194.0	
	M12	1.75	25	663	1160.3	

EN-GJS-500/0.7050/ SS0727 MC-code: K3.2.C.UT 199 HB	K3	↓ 2.5xD		Vc [m/min]	N [rpm]	Vf [mm/min]
		M	TP			
	M5	0.8	21	1361	1088.8	
	M6	1	21	1134	1134.0	
	M8	1.25	21	851	1063.8	
	M10	1.5	21	681	1021.5	
	M12	1.75	21	567	992.3	

//Norme et Pays/région//Standard & Land/Region//Padrão & País/Região//Estándar y país/región//Standard & Country/Region													
ISO	MC-code	Dormer AMG	Europe DIN EN	Germany W.-nr	UK BS	EN	Sweden SS	USA AISI/SAE/ASTM	France AFNOR	Italy UNI	Spain UNE	Japan JIS	
K 铸铁/Fonte/Gusseisen/Ferros fundidos/ Fundición/Cast iron	可锻铸铁/ Fonte malléable/Temperguss/Ferros fundidos maleáveis/Fundición maleable/ Malleable cast iron												
	K1.1.C.NS	3.3	EN-GJMB350-10	0.8135	B 340/12		0815	32510	MN 35-10			FCMW330	
	K1.1.C.NS	3.3	EN-GJMB450-6	0.8145	P 440/7		0852	40010	Mn 450	GMN 45		FCMW370	
	K1.1.C.NS	3.3	EN-GJMB550-4	0.8155	P 510/4		0854	50005	MP 50-5	GMN 55		FCMP490	
	K1.1.C.NS	3.3	EN-GJMB650-2	0.8165	P570/3		0856	A220-70003	Mn 650-3	GMN 65		FCMP590	
	K1.1.C.NS	3.3	EN-GJMB700-2	0.8170	P690/2		0862	A220-80002	Mn700-2	GMN 70		FCMP690	
	灰口铸铁/ Fonte grise/Grauguss/Ferros fundidos cinzentos/Fundición gris/Grey cast iron												
	K2.1.C.UT	3.1	EN-GJL-100	0.6010				0110	No 20 B	Ft 10 D			FC100
	K2.1.C.UT	3.1	EN-GJL-150	0.6015	Grade 150			0115	No 25 B	Ft 15 D	G 15	FG 15	FC150
	K2.1.C.UT	3.1-3.2	EN-GJL-200	0.6020	Grade 220			0120	No 30 B	Ft 20 D	G 20		FC200
	K2.1.C.UT	3.1-3.2	EN-GJL-200	0.6025	Grade 260			0125	No 35 B	Ft 25 D	G 25	FG 25	FC250
	K2.1.C.UT	3.1-3.2	EN-JLZ	0.6040	Grade 400			0140	No 55 B	Ft 40 D			
	K2.2.C.UT	3.1-3.2	EN-GJL-300	0.6030	Grade 300			0130	No 45 B	Ft 30 D	G 30	FG 30	FC300
	K2.2.C.UT	3.1-3.2	EN-GJL-350	0.6035	Grade 350			0135	No 50 B	Ft 35 D	G 35	FG 35	FC350
	K2.3.C.UT	3.3	GGL-NiCr20-2	0.6660	L-NiCuCr202			0523	A436 Type 2	L-NC 202			
	球墨铸铁/ Fonte ductile/Kugelgraphitguss/Ferros fundidos nodulares/ Fundición nodular/Nodular cast iron												
	K3.1.C.UT	3.3	EN-GJS-350-22-LT	0.7033	-			0717-15	-	-			
K3.1.C.UT	3.3-3.4	EN-GJS-400-15	0.7040	SNG 420/12			0717-02	60-40-18	FCS 400-12	GS 370-17	FGE 38-17	FCD400	
K3.1.C.UT	3.3-3.4	EN-GJS-400-18-LT	0.7043	SNG 370/17			0717-12	-	FGS 370-17			FCD500	
K3.1.C.UT	3.3-3.4	EN-GJS-800-7	0.7050	SNG 500/7			0727	80-55-06	FGS 500-7	GS 500	FGE 50-7		
K3.2.C.UT	3.3-3.4	EN-GJS-600-3	0.7060	SNG 600/3			0732-03	-	FGS 600-3			FCD600	
K3.3.C.UT	3.3-3.4	EN-GJS-700-2	0.7070	SNG 700/2			0737-01	100-70-03	FGS 700-2	GS 700-2	FGS 70-2	FCD700	
K3.5.C.UT	3.3-3.4	EN-GJSA-XNiCr20-2	0.7660	Grade S6			0776	A43D2	S-NC 202				

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ISO	MC-code	Dormer AMG	Europe DIN EN	Germany W.-nr	UK BS	EN	Sweden SS	USA AISI/SAE/ASTM	France AFNOR	Italy UNI	Spain UNE	Japan JIS	
K 蠕墨铸铁/Fonte à graphite compact/Gusseisen mit Vermiculargraphit/Ferros fundidos vermiculares/ Fundición de grafito compactado/Compacted graphite iron	K4.1.C.UT	-	EN-GJV-300										
	K4.1.C.UT	-	EN-GJV-350										
	K4.2.C.UT	-	EN-GJV-400										
	K4.2.C.UT	-	EN-GJV-450										
	K4.2.C.UT	-	EN-GJV-500										
	等温淬火球墨铸铁/Fonte ductile bainitique ADI/Bainitisches Gusseisen mit Kugelgraphit/ Ferros dúcteis austemperados/Fundición dúctil austemperizada/Austempered ductile iron												
	K5.1.C.NS	-	EN-GJS-800-8						ASTM A897 No. 1				
	K5.1.C.NS	-	EN-GJS-1000-5						ASTM A897 No. 2				
	K5.2.C.NS	-	EN-GJS-1200-2						ASTM A897 No. 3				
	K5.2.C.NS	-	EN-GJS-1400-1						ASTM A897 No. 4				
K2.1.C.UT	3.2	GG25											
K3.1.C.UT	3.3	GGG-40											