



T101

- M CoroTap™ K 机用丝锥 直槽
- M Tarauls machine CoroTap™ K Goujures droites
- M Maschinen-Gewindebohrer CoroTap™ K Geradegenutet
- M Macho Máquina CoroTap™ K Canal Reto
- M Machos de máquina CoroTap™ K Estrías rectas
- M Machine CoroTap™ K Straight Flute



CoroTap™ 105 **K**

K	
K 1	30-46
K 2	20-72
K 3	30-46
K 4	...
K 5	26-40
Vc[m/min]	

↓ 1.5xD

Din EN-GJMW-350-4/ 0.8035 MC-code: K1.1.C.NS 219 HB	K1			Vc [m/min]	N [rpm]	Vf [mm/min]
		M	TP			
	M5	0.8	46	2959	2367.2	
	M6	1	46	2466	2466.0	
	M8	1.25	46	1849	2311.3	
	M10	1.5	46	1479	2218.5	
	M12	1.75	46	1233	2157.8	
	M16	2	41	812	1624.0	

↓ 2xD

Din EN-GJMW-350-4/ 0.8035 MC-code: K1.1.C.NS 219 HB	K1			Vc [m/min]	N [rpm]	Vf [mm/min]
		M	TP			
	M5	0.8	38	2419	1935.2	
	M6	1	38	2016	2016.0	
	M8	1.25	38	1512	1890.0	
	M10	1.5	38	1210	1815.0	
	M12	1.75	38	1008	1764.0	
	M16	2	33	664	1328.0	

↓ 2.5xD

Din EN-GJMW-350-4/ 0.8035 MC-code: K1.1.C.NS 219 HB	K1			Vc [m/min]	N [rpm]	Vf [mm/min]
		M	TP			
	M5	0.8	33	2069	1655.2	
	M6	1	33	1724	1724.0	
	M8	1.25	33	1293	1616.3	
	M10	1.5	33	1035	1552.5	
	M12	1.75	33	862	1508.5	
	M16	2	29	568	1136.0	

↓ 1.5xD

EN-GJL-250/0.0625/ SS0125 MC-code: K2.1.C.UT 215 HB	K2			Vc [m/min]	N [rpm]	Vf [mm/min]
		M	TP			
	M5	0.8	73	4672	3737.6	
	M6	1	73	3893	3893.0	
	M8	1.25	73	2920	3650.0	
	M10	1.5	73	2336	3504.0	
	M12	1.75	73	1947	3407.3	
	M16	2	64	1283	2566.0	

↓ 2xD

EN-GJL-250/0.0625/ SS0125 MC-code: K2.1.C.UT 215 HB	K2			Vc [m/min]	N [rpm]	Vf [mm/min]
		M	TP			
	M5	0.8	60	3820	3056.0	
	M6	1	60	3183	3183.0	
	M8	1.25	60	2387	2983.8	
	M10	1.5	60	1910	2865.0	
	M12	1.75	60	1592	2786.0	
	M16	2	53	1049	2098.0	

↓ 2.5xD

EN-GJL-250/0.0625/ SS0125 MC-code: K2.1.C.UT 215 HB	K2			Vc [m/min]	N [rpm]	Vf [mm/min]
		M	TP			
	M5	0.8	51	3267	2613.6	
	M6	1	51	2723	2723.0	
	M8	1.25	51	2042	2552.5	
	M10	1.5	51	1634	2451.0	
	M12	1.75	51	1361	2381.8	
	M16	2	45	897	1794.0	

↓ 1.5xD

EN-GJS-500/0.7050/ SS072.7 MC-code: K3.2.C.UT 199 HB	K3			Vc [m/min]	N [rpm]	Vf [mm/min]
		M	TP			
	M5	0.8	46	2959	2367.2	
	M6	1	46	2466	2466.0	
	M8	1.25	46	1849	2311.3	
	M10	1.5	46	1479	2218.5	
	M12	1.75	46	1233	2157.8	
	M16	2	41	812	1624.0	

↓ 2xD

EN-GJS-500/0.7050/ SS072.7 MC-code: K3.2.C.UT 199 HB	K3			Vc [m/min]	N [rpm]	Vf [mm/min]
		M	TP			
	M5	0.8	38	2419	1935.2	
	M6	1	38	2016	2016.0	
	M8	1.25	38	1512	1890.0	
	M10	1.5	38	1210	1815.0	
	M12	1.75	38	1008	1764.0	
	M16	2	33	664	1328.0	

↓ 2.5xD

EN-GJS-500/0.7050/ SS072.7 MC-code: K3.2.C.UT 199 HB	K3			Vc [m/min]	N [rpm]	Vf [mm/min]
		M	TP			
	M5	0.8	33	2069	1655.2	
	M6	1	33	1724	1724.0	
	M8	1.25	33	1293	1616.3	
	M10	1.5	33	1035	1552.5	
	M12	1.75	33	862	1508.5	
	M16	2	29	568	1136.0	

//Norme et Pays/région//Standard & Land/Region//Padrão & País/Região//Estándar y país/región//Standard & Country/Region													
ISO	MC-code	Dormer AMG	Europe DIN EN	Germany W.-nr	UK BS	EN	Sweden SS	USA AISI/SAE/ASTM	France AFNOR	Italy UNI	Spain UNE	Japan JIS	
K 铸铁/Fonte/Gusseisen/Ferros fundidos/ Fundición/Cast iron	可锻铸铁/ Fonte malléable/Temperguss/Ferros fundidos maleáveis/Fundición maleable/ Malleable cast iron												
	K1.1.C.NS	3.3	EN-GJMB350-10	0.8135	B 340/12		0815	32510	MN 35-10			FCMW330	
	K1.1.C.NS	3.3	EN-GJMB450-6	0.8145	P 440/7		0852	40010	Mn 450	GMN 45		FCMW370	
	K1.1.C.NS	3.3	EN-GJMB550-4	0.8155	P 510/4		0854	50005	MP 50-5	GMN 55		FCMP490	
	K1.1.C.NS	3.3	EN-GJMB650-2	0.8165	P570/3		0856	A220-70003	Mn 650-3	GMN 65		FCMP590	
	K1.1.C.NS	3.3	EN-GJMB700-2	0.8170	P690/2		0862	A220-80002	Mn700-2	GMN 70		FCMP690	
	灰口铸铁/ Fonte grise/Grauguss/Ferros fundidos cinzentos/Fundición gris/Grey cast iron												
	K2.1.C.UT	3.1	EN-GJL-100	0.6010			0110	No 20 B	Ft 10 D				FC100
	K2.1.C.UT	3.1	EN-GJL-150	0.6015	Grade 150		0115	No 25 B	Ft 15 D	G 15	FG 15		FC150
	K2.1.C.UT	3.1-3.2	EN-GJL-200	0.6020	Grade 220		0120	No 30 B	Ft 20 D	G 20			FC200
	K2.1.C.UT	3.1-3.2	EN-GJL-200	0.6025	Grade 260		0125	No 35 B	Ft 25 D	G 25	FG 25		FC250
	K2.1.C.UT	3.1-3.2	EN-JLZ	0.6040	Grade 400		0140	No 55 B	Ft 40 D				
	K2.2.C.UT	3.1-3.2	EN-GJL-300	0.6030	Grade 300		0130	No 45 B	Ft 30 D	G 30	FG 30		FC300
	K2.2.C.UT	3.1-3.2	EN-GJL-350	0.6035	Grade 350		0135	No 50 B	Ft 35 D	G 35	FG 35		FC350
	K2.3.C.UT	3.3	GGL-NiCr20-2	0.6660	L-NiCuCr202		0523	A436 Type 2	L-NC 202				
	球墨铸铁/ Fonte ductile/Kugelgraphitguss/Ferros fundidos nodulares/ Fundición nodular/Nodular cast iron												
	K3.1.C.UT	3.3	EN-GJS-350-22-LT	0.7033	-		0717-15	-	-				
K3.1.C.UT	3.3-3.4	EN-GJS-400-15	0.7040	SNG 420/12		0717-02	60-40-18	FCS 400-12	GS 370-17	FGE 38-17		FCD400	
K3.1.C.UT	3.3-3.4	EN-GJS-400-18-LT	0.7043	SNG 370/17		0717-12	-	FGS 370-17				FCD500	
K3.1.C.UT	3.3-3.4	EN-GJS-800-7	0.7050	SNG 500/7		0727	80-55-06	FGS 500-7	GS 500	FGE 50-7			
K3.2.C.UT	3.3-3.4	EN-GJS-600-3	0.7060	SNG 600/3		0732-03	-	FGS 600-3				FCD600	
K3.3.C.UT	3.3-3.4	EN-GJS-700-2	0.7070	SNG 700/2		0737-01	100-70-03	FGS 700-2	GS 700-2	FGS 70-2		FCD700	
K3.5.C.UT	3.3-3.4	EN-GJSA-XNiCr20-2	0.7660	Grade S6		0776	A43D2	S-NC 202					

//Norme et Pays/région//Standard & Land/Region//Padrão & País/Região//Estándar y país/región//Standard & Country/Region													
ISO	MC-code	Dormer AMG	Europe DIN EN	Germany W.-nr	UK BS	EN	Sweden SS	USA AISI/SAE/ASTM	France AFNOR	Italy UNI	Spain UNE	Japan JIS	
K 蠕墨铸铁/Fonte à graphite compact/Gusseisen mit Vermiculargraphit/Ferros fundidos vermiculares/ Fundición de grafito compactado/Compacted graphite iron	K4.1.C.UT	-	EN-GJV-300										
	K4.1.C.UT	-	EN-GJV-350										
	K4.2.C.UT	-	EN-GJV-400										
	K4.2.C.UT	-	EN-GJV-450										
	K4.2.C.UT	-	EN-GJV-500										
	等温淬火球墨铸铁/Fonte ductile bainitique ADI/Bainitisches Gusseisen mit Kugelgraphit/ Ferros dúcteis austemperados/Fundición dúctil austemperizada/Austempered ductile iron												
	K5.1.C.NS	-	EN-GJS-800-8					ASTM A897 No. 1					
	K5.1.C.NS	-	EN-GJS-1000-5					ASTM A897 No. 2					
	K5.2.C.NS	-	EN-GJS-1200-2					ASTM A897 No. 3					
	K5.2.C.NS	-	EN-GJS-1400-1					ASTM A897 No. 4					
K2.1.C.UT	3.2	GG25											
K3.1.C.UT	3.3	GGG-40											