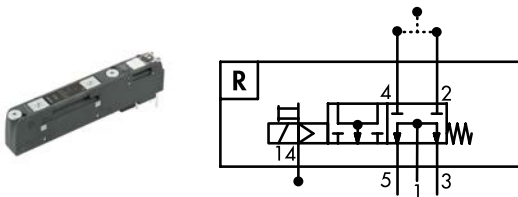


Valve

Art. No. 153123

Type No. 708203R0



Exemplary illustration

The EB 80 valves deliver high flow in a compact 14 mm format, eliminating the need for larger sizes and supporting component standardisation. Available in all major functions – from 2/2 to 5/3.

Each valve is securely mounted with two M4 captive screws and comes equipped with manual control (monostable or bistable), LED indicator, a plate showing the schematic symbol and technical data, plus white label plates for customer marking.

The following special versions complete the valve range:

- High-flow valves with innovative flow-boosting design
- Bypass element for enhanced supply/relief or custom circuits
- Circuit shut-off valve to connect/disconnect all station valves
- Dummy valve to plug unused base positions

Technical data

Module type	R
Module description	valve
Version	Shut-off valve
Manual control	monostable
Medium	filtered, unlubricated compressed air
Required purity class in accordance w. ISO 8573-1	4.7.3
Operating pressure min. with external pilot air	-0,99 bar
Operating pressure max. with external pilot air	10 bar
Pilot pressure min.	3-5 bar, dep. on operating pressure (see Metal Work data sheet)
Max. pilot pressure	8 bar
Flow rate measurement 4	with Y-fitting Ø 10 mm, at 6.3 bar Δp 1 bar
Flow rate 4	1000 NI/min
Actuation response time at 6 bar (TRA)	12
Reset response time at 6 bar (TRR)	45
Min. ambient temperature	-10 °C
Max. ambient temperature	50 °C

Technical data

Housing	technopolymer
Sealant	NBR
Protection IP	IP 65
Series	EB 80

The shut-off valve requires an external pilot air supply!

Commercial data

eCl@ss 5.1.4	27291501
eCl@ss 9.0	27291390
UNSPSC_Code_v190501	40141603
UNSPSC_CodeDesc_v190501	Pneumatic valves

B2

EB 80 VALVES

VALVES

EB 80 - VALVES

The valves in the EB 80 series are designed to ensure high flow using only one small size valve (14 mm wide), without the need of installing a larger size one, to the benefit of component standardisation.

Versions are available with all the main air supply diagrams - from 2/2 to 5/3. The valves are secured to the base with two sturdy M4 captive screws. They come with all the accessories that facilitate their use: manual control, monostable or bistable, LED light, plate with air supply diagram and technical data, white plates available to the customer.

The range also includes:

- High-flow valves which have an innovative system that reaches flow rates that are uncommon for this size of valve.
- Bypass element that makes it possible to boost supply and reliefs or create special pneumatic circuits.
- Circuit shut-off valve (V3V) to connect/disconnect all station valves.
- Dummy valve to plug blank base positions.



TECHNICAL DATA								
Operating pressure			5/2 and 5/3			2/2 and 3/2		
Non-assisted valves	bar		3 to 8			3.5 to 8		
	MPa		0.3 to 0.8			0.35 to 0.8		
	psi		43 to 116			51 to 116		
Assisted valves	bar					Vacuum to 10		
	MPa					Vacuum to 1		
	psi					Vacuum to 145		
Servo pressure	bar		3 to 8			min. (see graph on page B2.57) / max. 8		
	MPa		0.3 to 0.8			min. (see graph on page B2.57) / max. 0.8		
	psi		43 to 116			min. (see graph on page B2.57) / max. 116		
Ambient temperature	°C					-10 to 50 (at 8 bar)		
	°F					14 to 122 (at 8 bar)		
Flow rate at 6.3 bar ΔP 1 bar			Ø 4 (5/32")	Ø 6	Ø 8 (5/16")	Ø 1/4"	Ø 10 **	Ø 3/8" **
	valve 2/2	Nl/min	350	430	500	430	-	-
	valve 3/2	Nl/min	350	600	700	600	1250	1250
	valve 5/2	Nl/min	350	650	800	650	1250 - 1400	1250 - 1400
	valve 5/3	Nl/min	350	460	500	460	1000 - 1250	1000 - 1250
	valve V3V (R)	Nl/min	-	-	-	-	1000	1000
Actuation response time (TRA) / reset response time (TRR) at 6 bar								
	TRA/TRR valves 2/2 and 3/2	ms				14 / 28		
	TRA/TRR valves 5/2 monostable and shut-off valve	ms				12 / 45		
	TRA/TRR valve 5/2 bistable	ms				12 / 14		
	TRA/TRR valve 5/3	ms				15 / 45		
	TRA/TRR valve 3/2 high flow	ms				13 / 36		
Fluid						Unlubricated air		
Air quality required						ISO 8573-1 class 4-7-3		
Supply voltage range	VDC					12 -10% 24 +30%		
Minimum operating voltage	VDC					10.8 *		
Maximum operating voltage	VDC					31.2		
Maximum admissible voltage	VDC					32 ***		
Power for each valve	W					3 for a few milliseconds. Holding 0.3		
Drive						PNP or NPN		
Solenoid rating						100% ED		
Versions						Manual monostable or bistable control. Various compressed air diagrams		
Degree of protection						IP65		

* Minimum voltage 10.8VDC required at solenoid pilots. Check the minimum voltage at the power pack output using the calculations shown on page B2.28

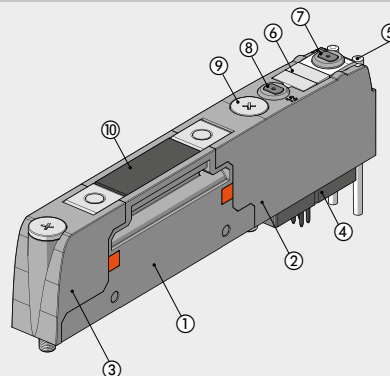
** Using high-flow valves or connected valves - see pages B2.58

*** IMPORTANT! Voltage greater than 32VDC will damage the system irreparably.

B2.56

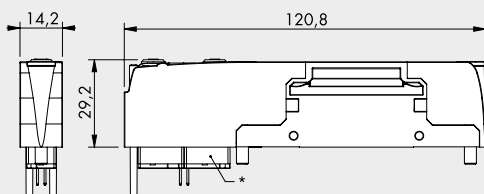
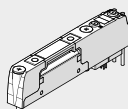
COMPONENTS

- ① BODY: technopolymer
- ② CONTROL: technopolymer
- ③ BASE: technopolymer
- ④ SOLENOID PILOT
- ⑤ DISPLAY: LED light and optical tester in technopolymer
- ⑥ TAG: removable
- ⑦ MANUAL CONTROL 14, for port 4: monostable or bistable, in brass
- ⑧ MANUAL CONTROL 12, for port 2: monostable or bistable, in brass
- ⑨ SCREW FOR FIXING TO THE BASE: M4 with PH 1 cross-head, zinc-plated steel. Tightening torque: 1.2 Nm
- ⑩ TAG: technopolymer with laser-etched wording



DIMENSIONS - ORDERING CODES

EB 80 VALVE

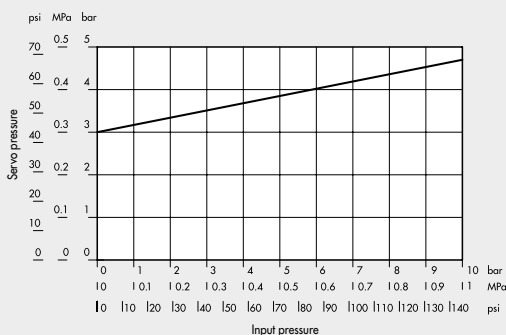


* The second solenoid pilot is not present in the valves V= 5/2 monostable.

N.B.: The valves Z, I, W, L, K, O can be mounted only on bases having 6 or 8 controls.

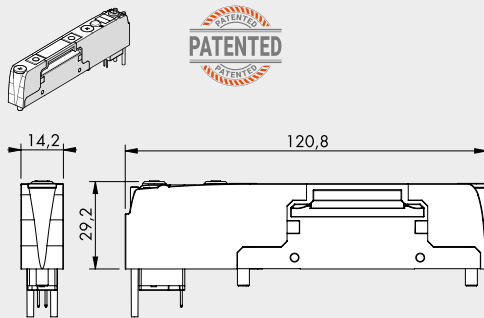
SERVO MINIMUM PRESSURE FOR VALVES 2/2 AND 3/2

If the island is configured without servo, minimum pressure 3.5 bar



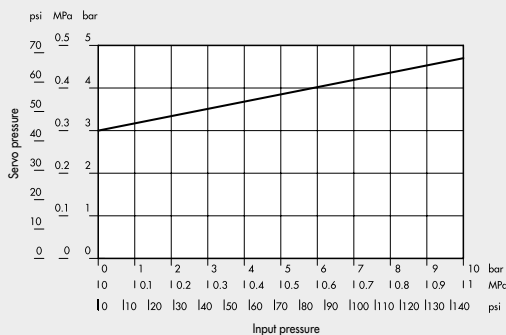
Symbol	Type	Code	Manual control	Weight [g]
Z	2 valves 2/2 NC	708203Z0	monostable	80
		708203Z1	bistable	80
I	2 valves 3/2 NC	708203I0	monostable	80
		708203I1	bistable	80
W	2 valves 3/2 NO	708203W0	monostable	80
		708203W1	bistable	80
L	3/2 NC + 3/2 NO	708203L0	monostable	80
		708203L1	bistable	80
V	monostable 5/2	708203V0	monostable	65
		708203V1	bistable	65
K	bistable 5/2	708203K0	monostable	80
		708203K1	bistable	80
O	5/3 CC	708203O0	monostable	80
		708203O1	bistable	80

EB 80 HIGH-FLOW VALVE

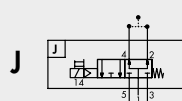
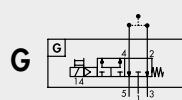


SERVO MINIMUM PRESSURE

If the island is configured without servo, minimum pressure 3.5 bar



Symbol



Type	Code	Manual control	Weight [g]
3/2 NC high flow	708203G0	monostable	65
	708203G1	bistable	65
3/2 NO high flow	708203J0	monostable	65
	708203J1	bistable	65

HOW TO GET HIGH-FLOW RATE FOR EACH PNEUMATIC FUNCTION

N.B. The two cartridges on the base (2 and 4) must fit the Ø 8 mm pipe.

Outputs 2 and 4 must be connected one to the other. To do this, you can use the special Y-fitting.

When connecting one or more valves using the Y-fitting, the pneumatic system functions must be configured according to the following diagram.

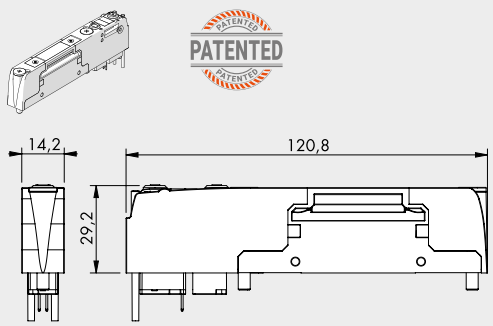
Pneumatic function	3/2 NC	3/2 NO	5/2 monostable	5/2 * bistable	5/3 OC	5/3 PC	5/3 CC *
Valves to be used	G	J	G, J	K, K	G, G	J, J	O, O
Y-fitting layout							
Flow rate at 6.3 ΔP 1 bar [Nl/min]	1250	1250	1250	1400	1250	1250	1000

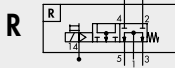
In order to get 5/2 monostable, 5/2 bistable and 5/3 DC high flow, use two parallel valves, by energizing the solenoids simultaneously.

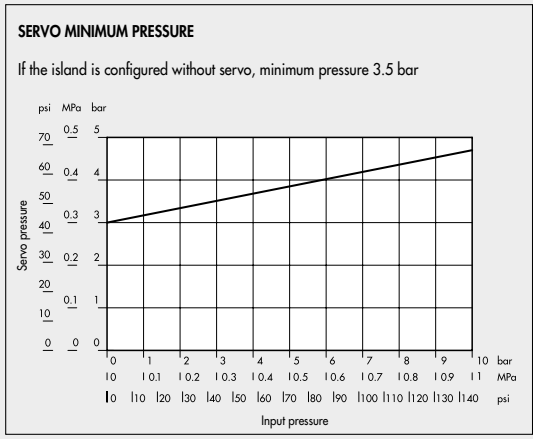
* The Y-fittings of this valve must be installed longitudinally with one Y-fitting connecting the two outputs (2) and the other the two outputs (4). The solenoid pilots must be operated simultaneously.



EB 80 SHUT-OFF VALVE (V3V)



Symbol	Type	Code	Manual control	Weight [g]
	Shut-off valve	708203R0	monostable	65
		708203R1	bistable	65



This valve enables the supply/relief of all station valves. The pneumatic supply is delivered via ports 2 and 4 on the base underneath the valve. It is discharged via ports 3 and 5 with general station discharge. Port 1 on pneumatic supply module P must be plugged for the system to operate and slave the island by supplying continuous pressure to port X.

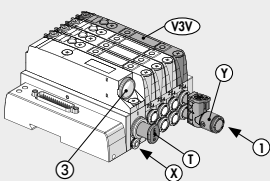
The shut-off valve is designed for the following uses and benefits:

- the valve can be fitted in any position and not necessarily to the left of the others;
- if the station is split into areas with separate channels (1) via intermediate modules M or bases with port 1 selected, the shut-off valve only operates in the area where it is fitted.
- if the capacity of a shut-off valve is not sufficient for its use, two or more can be fitted and operated simultaneously.

TECHNICAL DATA		
Flow rate at 6.3 bar ΔP 1 bar	Nl/min	1000 (with 2 $\varnothing$ 8 fittings or a Y fitting, pipe $\varnothing$ 10 mm or 3/8")
Exhaust flow rate at 6.3 bar	Nl/min	660
Actuation response time (TRA) / reset response time (TRR) at 6 bar	ms	12/45
Servo pressure		See technical data 3/2 valves (page B2.56)

SHUT-OFF VALVE DIAGRAM

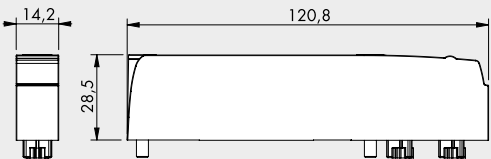
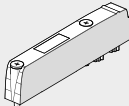
- V3V** Shut-off valve, can be fitted in any position
- 1** Pneumatic supply
 - 3** Relief
 - Y** Y-fitting with black bush (page B2.59)
 - T** Plug port 1 of pneumatic supply P module
 - X** Always use the pneumatic supply servo version



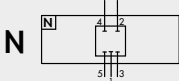
VALVES

EB 80 - VALVES

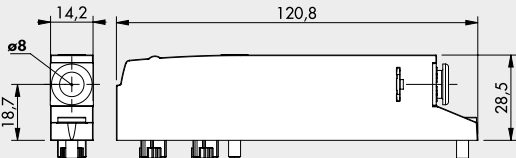
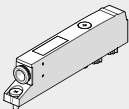
DUMMY VALVE (PLUG)



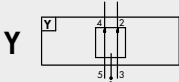
Symbol	Description	Code	Weight [g]
--------	-------------	------	------------

	Dummy valve	708203N0	45
---	-------------	----------	----

BYPASS



Symbol	Description	Code	Weight [g]
--------	-------------	------	------------

	Bypass Ø8	708203Y8	45
---	-----------	----------	----

N.B.: Maximum pressure in the ports 2 and 4: 8 bar

Connects port 3 of the base to port 2 and port 5 to port 4.
The fitting present is connected to port 1.

KEY TO CODES

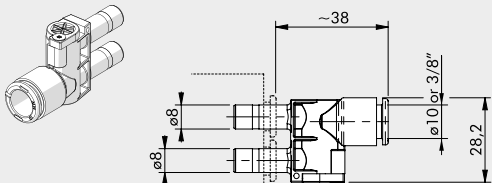
7082	03	V	0
FAMILY	TYPE	SCHEMA	MANUAL CONTROL
7082 EB 80	03 Electric, servo-assisted	▲ Z 2 valves 2/2NC ▲ I 2 valves 3/2 NC ▲ W 2 valves 3/2 NO ▲ L 3/2 NC + 3/2 NO - V 5/2 monostable ▲ K 5/2 bistable ▲ O 5/3 CC - G 3/2 NC high flow - J 3/2 NO high flow + R Shut-off valve - Y Bypass - N Dummy valve (plug)	0 Monostable or for dummy valve 1 Bistable 8 For bypass only

▲ Can only be used with 6 or 8 control bases.
+ Requires inlet port X slave synchronisation.



ACCESSORIES

Y-FITTING



Code	Description	Release bushing color
02282R2Y04	Y-fitting for EB 80 Ø 8 (5/16") - Ø 10	Orange
02282R2Y14	Y-fitting for EB 80 Ø 8 (5/16") - Ø 10	Black
02282R2Y07	Y-fitting for EB 80 Ø 8 (5/16") - Ø 3/8"	Orange
02282R2Y17	Y-fitting for EB 80 Ø 8 (5/16") - Ø 3/8"	Black

SPARE PARTS

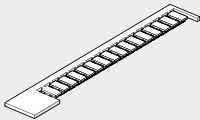
BASE FIXING SCREW



Code	Description
02282R3000	Kit of screws for fixing the EB 80 base

Comes in 10-pc. packs

IDENTIFICATION PLATE KIT



Code	Description
0226107000	Identification plate kit

Comes in 16-pc. packs

NOTES

VALVES

EB 80 - VALVES

EB 80 ELECTRO-PNEUMATIC SYSTEM

EB 80 is defined as an electro-pneumatic system as it would be simplistic to use the term "solenoid valve island". In effect, a single assembly can combine solenoid valves of all types, multi-position bases, pneumatic and electric supplies arranged as desired in a system, digital or analogue input or output signal control modules and much more besides.

The EB 80 system is protected by numerous patents and utility models, which enhance the most innovative design solutions.

The possible combinations are endless, but the most amazing thing is that they can be obtained using a small number of basic components.

In order to achieve this objective, a single size of small yet high-performance valves to cover the vast majority of applications was conceived.

A single electronic control unit is provided when supplying 12VDC or 24VDC valves with multi-pole cables or with a field bus for each protocol.

All EB 80 versions come with an efficient diagnostic system.

The EB 80 catalogue consists of a first overall introductory chapter followed by a chapter for each subsystem.

NSF H1-certified grease is used to lubricate the valve spool and seals.



TECHNICAL DATA

Supply voltage range	VDC	12 -10% 24 +30%
Minimum operating voltage	VDC	10.8 *
Maximum operating voltage	VDC	31.2
Maximum admissible voltage	VDC	32 ***
Power for each controlled pilot	W	3 for 15 ms, then holding 0.3
Drive (for multi-pole)		PNP or NPN
Solenoid rating		100% ED
Solenoid valve supply power		See chapter "Electrical connection - E"
Signal module supply power		See chapter "Signal module - S"
Protection		Overload and short-circuit protected solenoid pilot Output
Diagnostics		See chapter "Electrical connection - E"
Maximum number of solenoid pilots		21 or 38 multi-pole connection; field bus 128
Ambient temperature	°C	-10 to +50 (at 8 bar)
	°F	14 to 122 (at 8 bar)
Operating pressure		5/2 and 5/3
Non-assisted valves	bar	3 to 8
	MPa	0.3 to 0.8
	psi	43 to 116
Assisted valves	bar	Vacuum to 10
	MPa	Vacuum to 1
	psi	Vacuum to 145
Servo pressure	bar	3 to 8
	MPa	0.3 to 0.8
	psi	43 to 116
Valve flow rate, at 6.3 bar ΔP 1 bar		Ø 4 (5/32") Ø 6 Ø 8 (5/16") Ø 1 1/4" Ø 10 ** Ø 3/8" **
	valve 2/2 NI/min	350 430 500 430 - -
	valve 3/2 NI/min	350 600 700 600 1250 1250
	valve 5/2 NI/min	350 650 800 650 1250 - 1400 1250 - 1400
	valve 5/3 NI/min	350 460 500 460 1000 - 1250 1000 - 1250
	valve V3V (R) NI/min	- - - - 1000 1000
Actuation response time (TRA) / reset response time (TRR) at 6 bar		
	TRA/TRR valve 2/2 and 3/2	ms 14 / 28
	TRA/TRR valves 5/2 monostable and shut-off valve	ms 12 / 45
	TRA/TRR valve 5/2 bistable	ms 12 / 14
	TRA/TRR valve 5/3	ms 15 / 45
	TRA/TRR valve 3/2 high flow	ms 13 / 36
Fluid		Unlubricated air
Air quality required		ISO 8573-1 class 4-7-3
Degree of protection		IP65 (with connectors connected or plugged if not used)
Category ATEX		Ex II 3G Ex ec IIC T5 Gc X -10°C<Ta<50°C
		Ex II 3D Ex tc IIIC T100°C Dc X
Certifications		CE - ENEC - cRUus - Ex

* Minimum voltage 10.8VDC required at solenoid pilots. Check the minimum voltage at the power supply output using the calculations shown on page B2.28

** Using high-flow valves or connected valves - see pages B2.58

*** IMPORTANT! Voltage greater than 32VDC will damage the system irreparably.

N.B.: Refer to the chapter of each EB 80 sub-assembly for specific technical data.

CERTIFICATIONS

The **CE** certification for the part concerning only CSA (Canadian market) is bound to the following conditions of use:

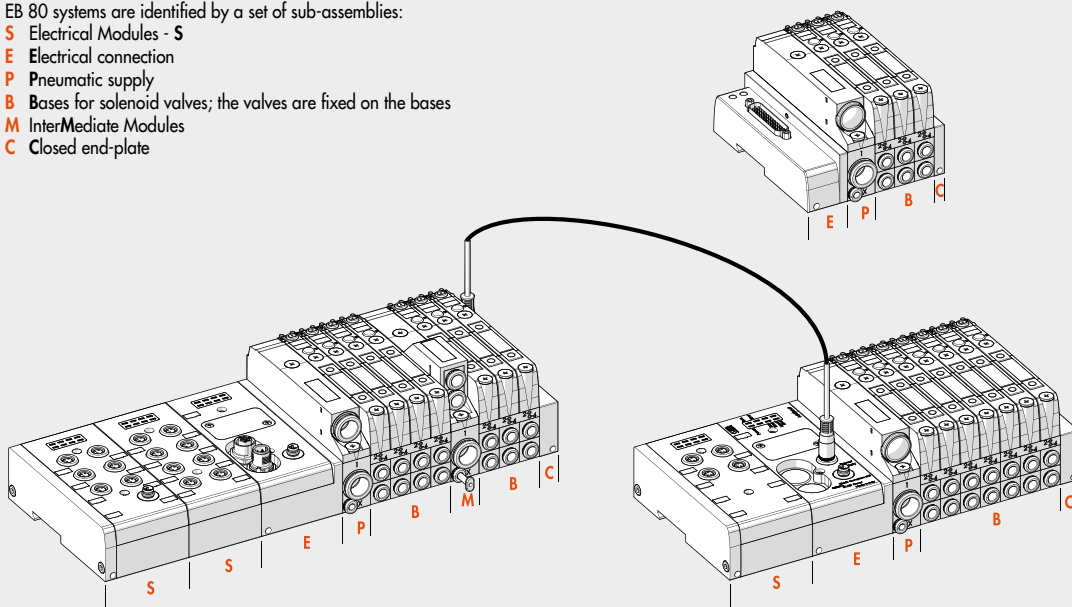
- environment temperature: max 45°C
- ED max 70%

If non-adjoining valves are used, ED max can reach 100% (environment temperature max 45°C)

COMPONENTS

EB 80 systems are identified by a set of sub-assemblies:

- S** Electrical Modules - **S**
- E** Electrical connection
- P** Pneumatic supply
- B** Bases for solenoid valves; the valves are fixed on the bases
- M** InterMediate Modules
- C** Closed end-plate

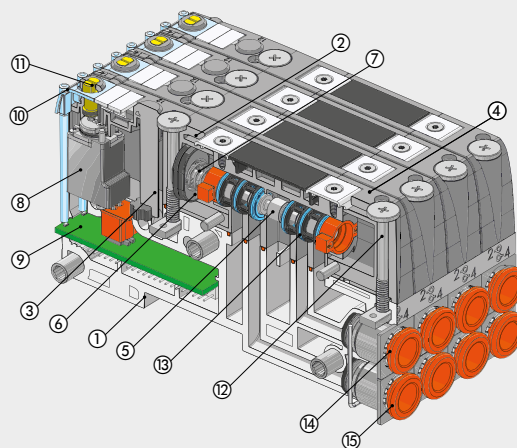


VALVES

EB 80 ELECTRO-PNEUMATIC SYSTEM

COMPONENTS – SOLENOID VALVE AND BASE

- ① BASE: technopolymer
- ② VALVE BODY: technopolymer
- ③ CONTROL: technopolymer
- ④ BASE: technopolymer
- ⑤ SPOOL: chemically nickel-plated aluminium
- ⑥ CONTROL PISTON: Stainless steel and NBR
- ⑦ SPRING: Oteva® steel and Dacromet treatment
- ⑧ SOLENOID VALVE
- ⑨ ELECTRONIC BOARD
- ⑩ LED light display: technopolymer
- ⑪ MANUAL CONTROL: nickel-plated brass
- ⑫ SCREW SECURING VALVE TO THE BASE: zinc-plated steel
- ⑬ SPOOL GASKET: NBR
- ⑭ Push-in fitting CARTRIDGE for port 2
- ⑮ Push-in fitting CARTRIDGE for port 4



THE EB 80 WORLD

ELECTRICAL CONNECTION - E

E025	E044	E0EN	E0EC	E0PN	E0CN	E0PB	E0PL	E0IO	E0LK	E0CC	E0AD
											
25 PIN	44 PIN	EtherNet/IP	EtherCAT	Profinet IO	CANopen	Profibus-DP	Ethernet POWERLINK	IO-Link 32 IN/32 OUT	IO-Link 64 OUT	CC-Link IE Field Basic	Additional
page B2.30	page B2.30	page B2.43	page B2.43	page B2.43	page B2.43	page B2.43	page B2.43	page B2.43	page B2.43	page B2.43	page B2.48

SIGNAL MODULE - S

S01	S02	S03	S04	S05	S06	S07	S08	S21
								
8 M8 digital inputs	8 M8 digital outputs	6 M8 digital outputs + electrical supply	4 M8 analogue inputs	4 M8 analogue outputs	16 digital terminal block inputs	16 digital terminal block outputs	4 M8 analogue inputs for temperature measurement	16 M8 configurable digital inputs/outputs
page B2.18	page B2.18	page B2.19	page B2.19	page B2.20	page B2.20	page B2.21	page B2.21	page B2.22

WIRELESS MODULE - S

S20



Wireless connection module

page B2.16

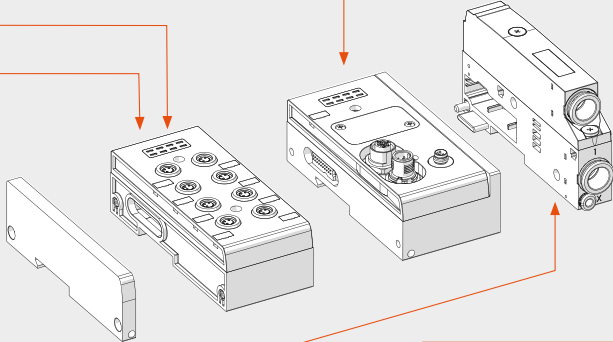
COMPRESSED-AIR SUPPLY - P

P__Z00	P__Z__	P__Z_0	P91Z90
			
Silenced relief	Conveyed relief	Separate reliefs	Module for electric version only
page B2.51	page B2.51	page B2.51	page B2.52

PROPORTIONAL PRESSURE REGULATOR - A

A40_Z_0	A41_Z_0
	
Base port 1 pass-through local outlet	Base port 1 sectioned in-series regulation
page B2.65	page B2.65

Part included in the ELECTRICAL CONNECTION - E with Fieldbus



B2.6

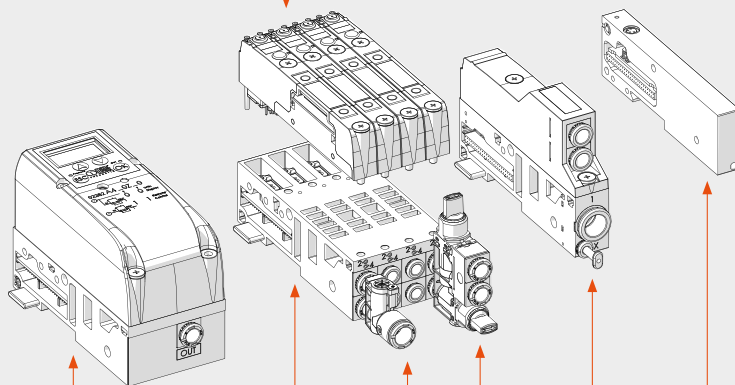
RIEGLER & Co. KG
Schützenstraße 27
72574 Bad Urach
Tel. +49 7125 9497-642
technik@riegler.de

Page 11 of 20

Subject to technical changes and errors reserved.
The proficiency testing is the responsibility of the user.
22.10.2025 The specified data do not represent legally guaranteed properties.

VALVES											
Z_ ▲	I_ ▲	W_ ▲	L_ ▲	V_	K_ ▲	O_ ▲	G_	J_	R_ +	N0	Y8
											
2 valves 2/2 NC	2 valves 3/2 NC (valid as 5/3 OC)	2 valves 3/2 NO (valid as 5/3 PC)	3/2 NC + 3/2 NO	monostable 5/2	bistable 5/2	5/3 CC	3/2 NC high flow	3/2 NO high flow	Shut-off valve	Dummy valve	Bypass
page B2.57	page B2.57	page B2.57	page B2.57	page B2.57	page B2.57	page B2.57	page B2.58	page B2.58	page B2.59	page B2.60	page B2.60

▲ Can only be used with 6 or 8 control bases.
+ Requires inlet port X slave synchronisation.



CLOSED END-PLATE - C		
C1	C2	C3
		
For islands with multi-pole connector	For islands with fieldbus	For electrical connection of islands with fieldbus to additional islands
page B2.74	page B2.74	page B2.74

BASES FOR VALVES - B

B3_ _ _ 0	B4_ _ _ _
	
3-position base for valves	4-position base for valves
page B2.54	page B2.54

Y-FITTING

R2

Y-fitting
page B2.61

MULTI-FUNCTION MODULE

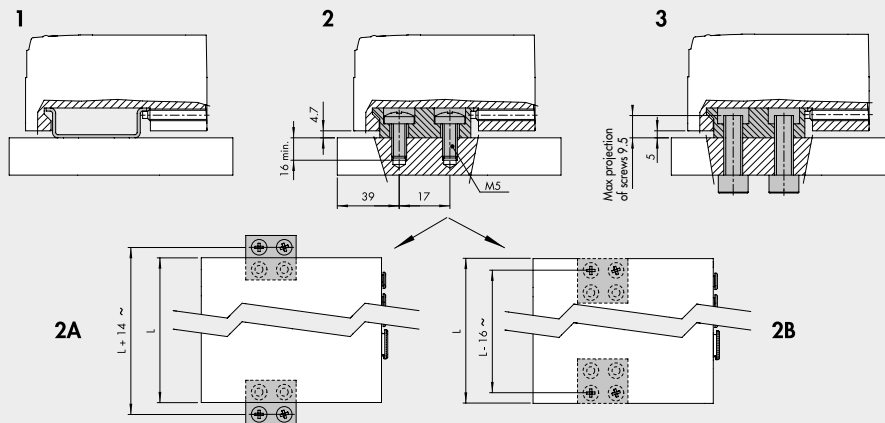

Fittings with pneumatic functions
page B2.92

INTERMEDIATE SUPPORT - M

M_ _ _ Z0	M_ _ _ Z_	M_ _ _ Z_
		
Silenced relief	Conveyed relief	Separate relief
page B2.69	page B2.70	page B2.71

FIXING OPTIONS

- 1 - **Fixing on a DIN bar:** tighten the grub screws into modules E (electrical connection) and C (closed end-plate).
For islands with more than 40 valves or 5 modules, also use the additional plate code 02282R4001.
 - 2 - **Fixing on a flat surface:** use the pair of brackets code 02282R4000 and the M5x20 screws supplied.
You can choose where to position the brackets in relation to the island:
 - 2A - **Protruding brackets:** can be used to install the island + brackets unit from above. First secure the brackets to the modules E and C using the grub screws, then secure everything with M5x20 screws.
 - 2B - **Concealed brackets:** the overall dimensions of the island are reduced. First secure the brackets to the flat top with M5x20 screws, then place the island onto the brackets and lock the two grub screws provided in the modules E and C.
 - 3 - **Fixing through a wall:** use the brackets code 02282R4000. The brackets come with M6 threaded holes and can be fixed with M6 screws (not included in the supply) passing through the wall. The brackets can be fixed either protruded or concealed.
- N.B.:** Planar surfaces are required to ensure correct fixing. Avoid twisting or bending the valve units.



LUBRICATION

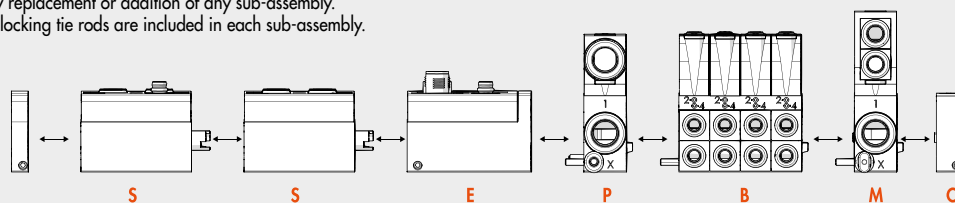


The EB 80 electro-pneumatic system is designed to run millions of cycles without the need for any lubrication. This is possible thanks to the optimisation of its components and the use of a special grease with excellent properties and NSF H1 certified. To avoid removing the grease, it is highly recommended not to lubricate the valve input and output ports and check the quality (to ISO 8573-1 class 4-7-3) of the compressed air used, which is often contaminated by particularly aggressive oils that are released by compressors and are not always compatible with the elastomers used in the valves.

SOME CHARACTERISTICS OF EB 80 SYSTEMS

HORIZONTAL MODULARITY

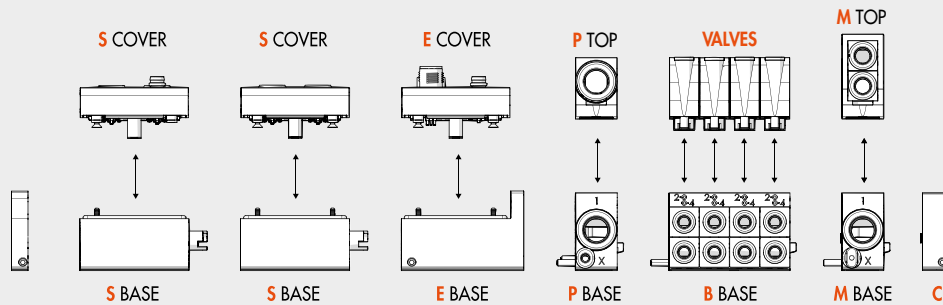
- Easy replacement or addition of any sub-assembly.
The locking tie rods are included in each sub-assembly.



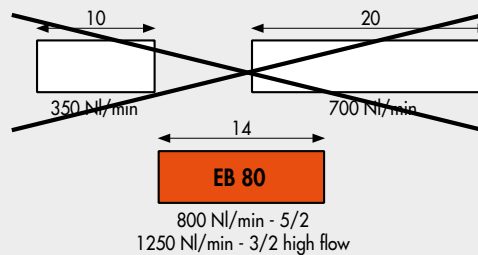
VERTICAL MODULARITY

- Easy replacement – no need to disassemble the pack – of the valves on the Bases – B and also of the top part (cover) of subsystems S, E, P, M using a single Phillips-head screwdriver.

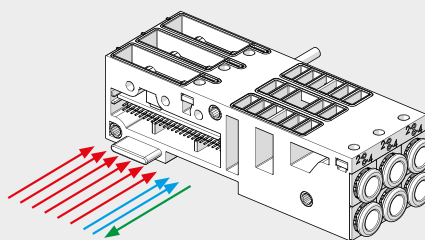
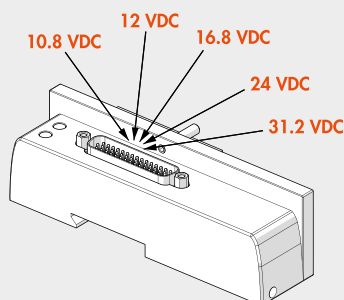
N.B.: All protocols can be mounted on the base for field buses and all input or output modules can be mounted on the same base for signals.


ONE SIZE FITS ALL

- Reduced dimensions
- High flow rate
- One warehouse and spares

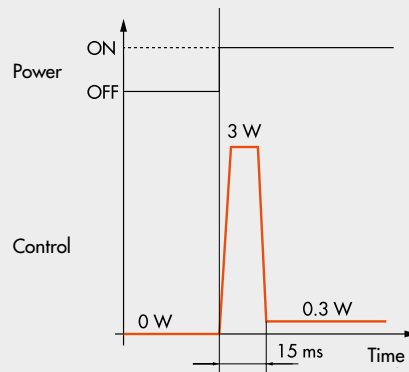

THE SAME BASE FITS BOTH MULTI-POLE CONNECTIONS AND FIELD BUSES

- Controls from multi-pole connection
- Controls from field buses
- Diagnostics


THE SAME ISLAND CAN BE SUPPLIED 10.8 - 31.2 VDC


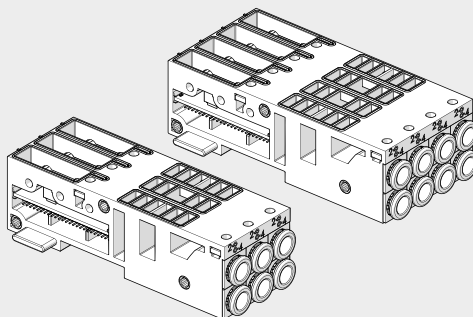
ONLY 0.3 W FOR EACH SOLENOID VALVE

- Speed-up solenoid valve control:
 - high power for a few milliseconds ensures high performance and rapid and safe switching;
 - reduced holding power resulting in reduced temperatures and energy saving.



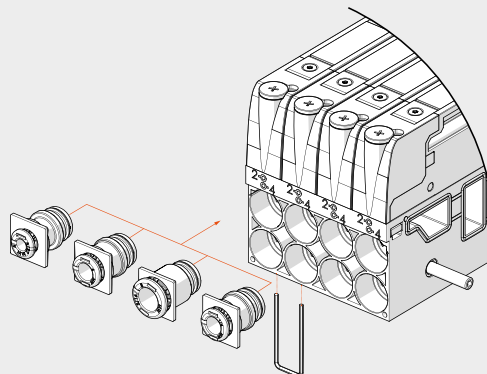
3- OR 4-POSITION BASES FOR VALVES

- Island layout options:
 - 3 1 base with 3 positions
 - 4 1 base with 4 positions
 - (5 2 bases with 3 positions and 1 dummy valve)
 - 6 2 bases with 3 positions
 - 7 1 base with 3 and 1 with 4 positions
 - 8 2 bases with 4 positions
 - ...
- Compared to single-base solutions, this configuration is advantageous because:
 - just a few bases are required for multiple positions;
 - the base is sturdy and rigid;
 - there is plenty of space to accommodate smart electronics



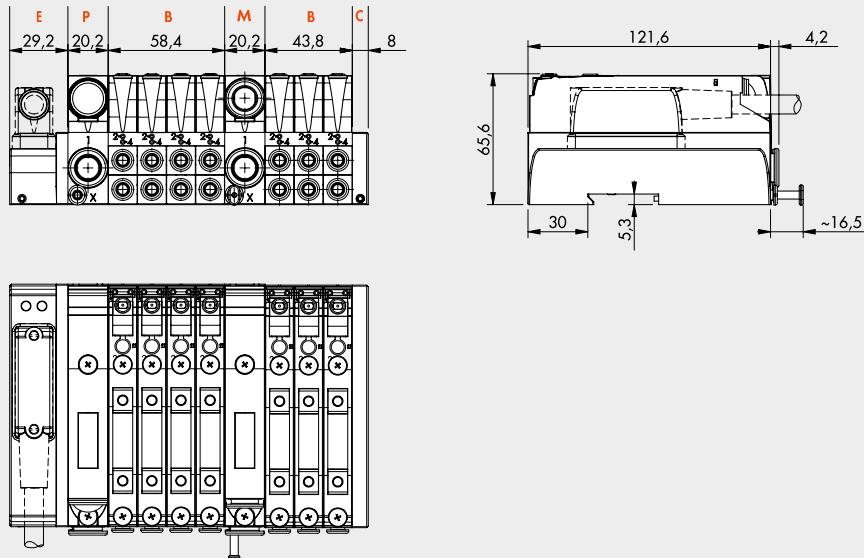
INTERCHANGEABLE CARTRIDGE FITTINGS

- For pipes $\varnothing$ 4 (5/32"), 6, 8 (5/16"), 1/4"

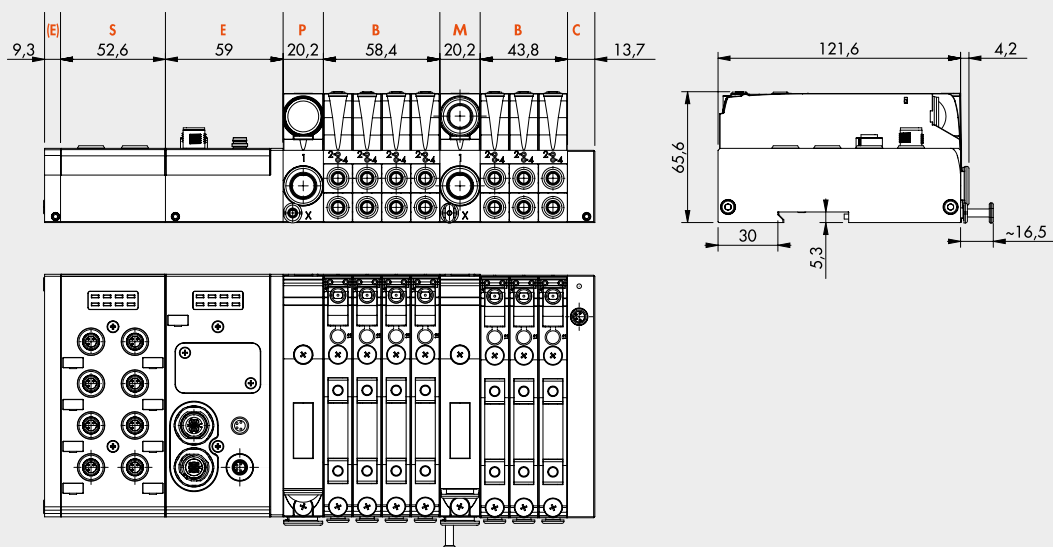


DIMENSIONS

DIMENSION OF VERSIONS WITH MULTI-POLE CONNECTION



DIMENSION OF VERSIONS WITH FIELD BUS OR ADDITIONAL CONNECTION



VALVES

EB 80 ELECTRO-PNEUMATIC SYSTEM

DESCRIPTION

A complete system has a compound **description** of all its subsystems listed in sequence from left to right, as shown below. The abbreviation of each subsystem is obtained by taking the code and omitting the first digits 02282. For example: the digital 8-input signal module is identified with code 02282S01; only write S01 in the description.

The abbreviation of each base for valves consists of:

Abbreviation of the Base	Manual valve control	Type of valves
Obtained from the code, after removing 02282	0 = monostable 1 = bistable	Valves Dummy valve Bypass
Example 4-position base, 8 solenoid pilots, Ø 6 pipe; code 02282B4086666	Monostable	2 monostable 5/2 valves - V 1 double 3/2 NO - W 1 dummy valve - F
Abbreviation B4086666	0	VVWF

The description is therefore a sequence of this type:

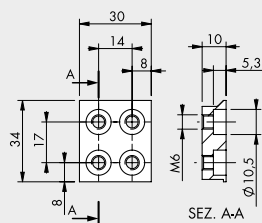
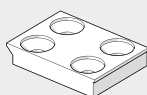
EB 80	- S _	- E _ _	- P _ _ _ _	- B _ _ _ _ _ _ _	- M _ _ _ _ _	- C _
EB 80 system	Electrical Module (if present)	Electrical connection	Compressed air supply	Base for valves (as many as there are) with normal or dummy	Intermediate (if present)	Closed end-plate
For the codes:	see page B2.22	see page B2.28	see page B2.52	see page B2.55 and B2.60	see page B2.72	see page B2.75

Example:

EB 80-S01-E0EN-P3XZ00-B4086666VWKN-M300Z30-B30388800VVN-C2

EB 80	- S01	- E0EN	- P3XZ00	- B4086666VWKN	- M300Z30	- B30388800VVN	- C2
EB 80 system	Signal module complete 8 M8 digital inputs	Electrical connection EtherNet/IP	Compressed air supply - fitting Ø 12 - pilot servo Ø 4 - silenced relief	Base for valves - 4 positions - 8 controls - fittings for pipe Ø 6 - manual monostable control - 5/2 monostable valve - 2 3/2 NO valves - bistable 5/2 valve - dummy valve	Intermediate - fittings for pipe Ø 12 - through ports - without supplementary power supply	Base - 3 positions - 3 controls - fittings for pipe Ø 8 - manual monostable control - 5/2 monostable valve - 5/2 monostable valve - dummy valve	Closed end-plate for valve Island with field bus

Endless number of EB 80 systems can be obtained and their description is variable in length, which can be very extended. The actual ordering CODE of an EB 80 system is created by Metal Work S.p.a. with a limited number of characters. The ordering code is not explicative. The description only is univocal, complete and explicative.

ACCESSORIES
FIXING BRACKET


Code	Description	Weight [g]
02282R4000	EB 80 base fixing bracket	47

Note: 2 pieces per pack complete with 4 M5x20 screws

NOTES

Please refer to the subsystem chapter for other accessories (e.g. connectors) and spare parts.

EB 80 INDUSTRY 4.0

The new advanced EB 80 diagnostic functions, known as EB 80 I4.0, provide a powerful analysis tool for traditional maintenance operations, ensuring the safe, reliable and lasting operation of production units.

They are available for all electrical connections with fieldbuses and bases marked I4.0, with advanced diagnostics integrated in accordance with Industry 4.0 philosophy.

These functions use the original EB 80 diagnostics, integrating them with the ability of the station itself to control IOs.

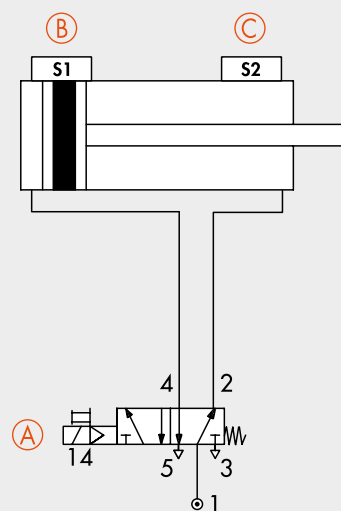
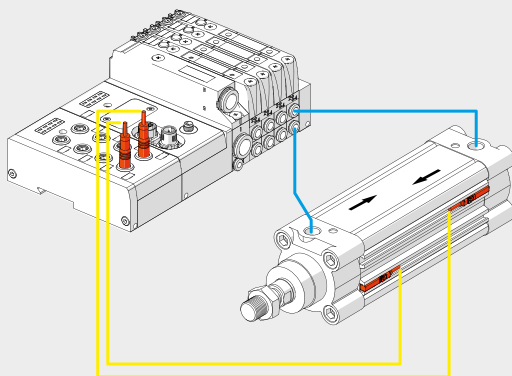
They re-organise and optimise maintenance management by developing predictive maintenance in order to:

- predict faults;
- intervene early to avoid system downtime;
- have all information on equipment operation available in real time;
- monitor component end-of-lifetime;
- optimise warehouse spare parts management.

This makes it possible to turn the data collected into concrete actions using standard EB 80 stations without needing additional modules.

Description of EB 80 I4.0 functions:

- System data:
 - EB 80 system startup counter;
 - supply alert counter.
- Valve data: Each valve base for each solenoid valve permanently stores the following information:
 - cycle counter;
 - counter for total solenoid valve excitation time;
 - activation of a flag to signal average lifetime exceeded;
 - short circuit alert counter;
 - open circuit alert counter.
- Electropneumatic system control functions (data updated with each cycle):
 - measurement of the delay between activating the solenoid valve "A" and actuator movement commencing via the signal of sensor "B", with delays that exceed the limit flagged;
 - measurement of actuator movement time using two linked sensors "B" and "C", with exceeded time limits flagged;
 - measurement of the delay between deactivating the solenoid valve "A" (or activating a second valve) and actuator return commencing via the signal of sensor "B", with exceeded time limits flagged;
 - measurement of actuator return time using two linked sensors "B" and "C", with exceeded time limits flagged;
 - counter for actuator range of motion.

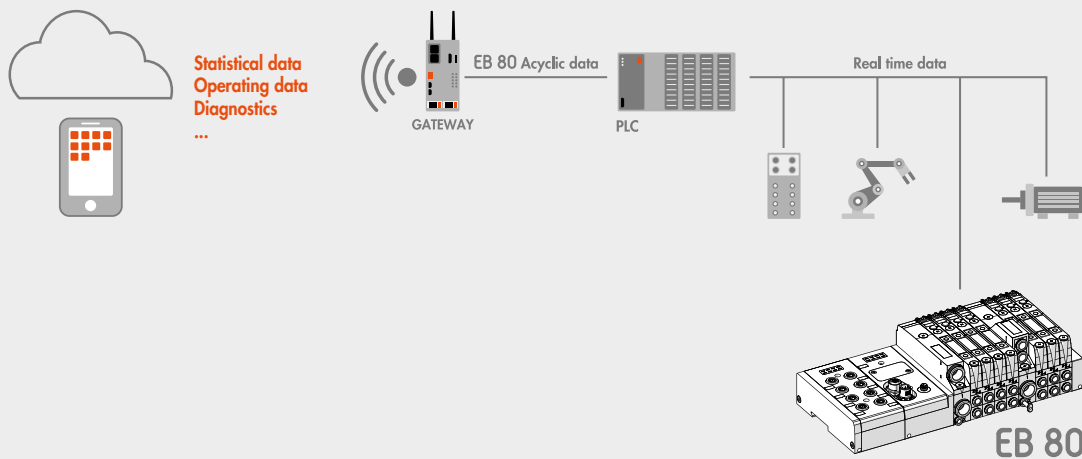


PLC-BASED DATA COLLECTION

Electrical connection modules can be used to complement the EB 80 with the main field buses available in the market. In this way, the control system (generally a PLC) can handle in real time the behaviour of the solenoid valve island, including signal modules.

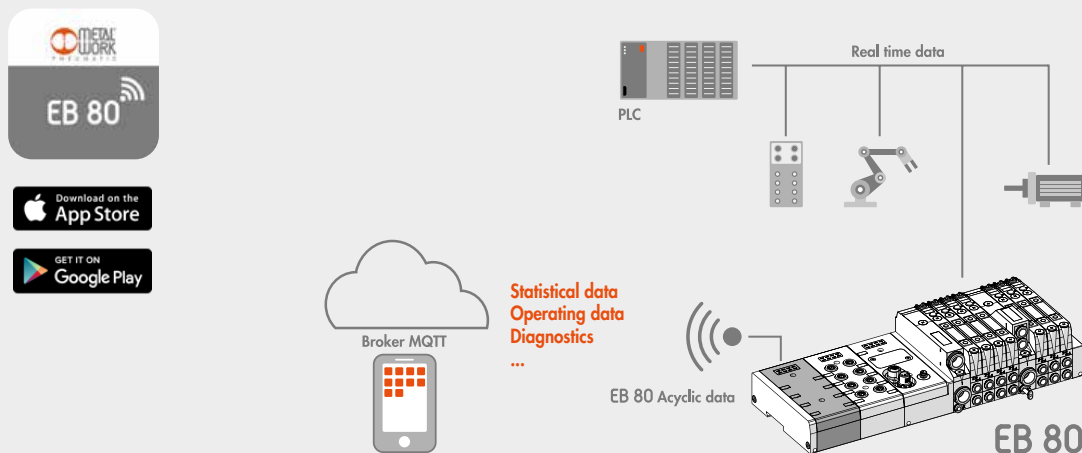
With the introduction of the I4.0 version, the field bus connection modules also send to the network the historical and diagnostic data relating to the behaviour of the island (such as the number of cycles for each solenoid pilot, total activation time and alarms) and the controlled pneumatic circuit (such as the delay times in sensor switching and actuator activation times).

This data is also sent to the control system and can be handled differently depending on the situation: in some cases, it can be used in real time, like in the case of fault alarms; in other cases, it can be sent to a storage local unit or one remotely controlled on a cloud server, and is analysed in a subsequent stage; in other cases, the alarms can be sent to a teleservice station that can monitor the state of the system remotely.



EB 80 WIRELESS DATA COLLECTION

Integrated into the EB 80, this module provides connection to Wi-Fi networks and Bluetooth® devices to display diagnostic and operating data. The APP specifically developed by Metal Work, called EB80Up, can connect Android and IOS devices for easy viewing of diagnostic and operating data plus the setting of network parameters.



Spareparts

	Art. No.	Type No.
EB 80 Schraube zur Befestigung des Ventils auf der Grundplatte, PU 10 pcs.	153920	02282R3000
Identification plate, strip of 16 pcs.	153922	0226107000