

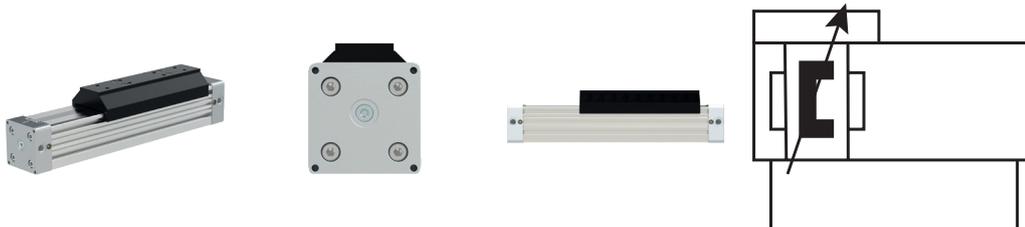
# Piston rod-free cylinder

Serie ZRL1

**PLUS**

Art. No. 150565

Type No. ZRL15.631000



Exemplary illustration

ZRL15 series actuators are characterized by the integrated plastic slide guide and include piston diameters of 32, 40, 50 and 63 mm with stroke lengths up to 5700 mm. Suitable for filtered (50 µm) and unlubricated or lubricated compressed air. Please ensure continuous oiling when using lubricated compressed air.

Please refer to our type code in the data-sheet for the available variants and their corresponding type designations for your individual inquiry.

Other special designs are also available on request.

After receipt of order, the cylinders will be manufactured individually for you.

Usually, shipment takes place within 5 working days, depending on the number of pieces.

Freight and packaging costs are charged individually and regardless of the value of the goods.

## Technical data

Piston Ø	63 mm
Stroke	1000 mm
Working pressure	0.5 - 8 bar
Temperature range	-10 to 55 °C
Function	double-acting
Cushioning	cushioned
Medium	Filtered air (max. 50 µm)
Number of pneumatic ports	3
Mounting position	any
Forces and moments	See forces and moments
Support forces	See deflection diagram
Sealant	oil-proof synthetic material (NBR)
Connection	G 3/8
Magnet	with magnet
Air connection	3-fold on both sides
Screws	steel 10.9 zinc plated

## Technical data

---

Load connection	rigid
-----------------	-------

---

NBR seals recommended for piston speeds  $\leq 1$  m/s. FPM seals recommended for speeds  $> 1$  m/s

## Commercial data

---

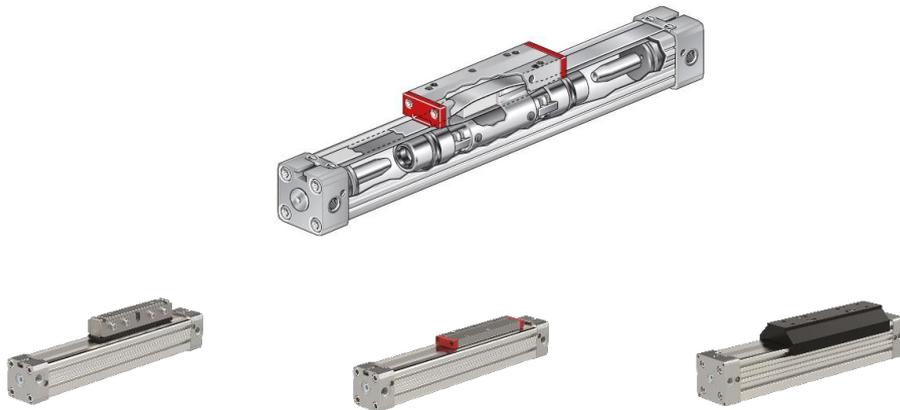
Customs tariff number	84123100
Country of origin	DE
eCl@ss 5.1.4	27290401
eCl@ss 9.0	27290490
UNSPSC_Code_v190501	27131702
UNSPSC_CodeDesc_v190501	Pneumatic cylinders

---

## Materials

Part	Material
Barrel	High-strength anodized aluminium
End caps	High-strength anodized aluminium
Piston axle	High-strength anodized aluminium
Seals	Oil-proof synthetic material NBR
Sealing bands	Stainless steel
Piston caps	Wear-proof synthetic material
Sliding parts	Wear-proof synthetic material

NBR seals recommended for piston speeds  $\leq 1$  m/s. FPM seals recommended for speeds  $> 1$  m/s


**ZRL1C series**

Classic design with high carriage

**ZRL1F series**

Compact design with low carriage

**ZRL1S series**

With integrated sliding guide

Other designs with different guides or as duo assembly on request.

**Features:**

- Equal forces in both directions
- Direct force output, protected against rotation
- Particularly space-saving - installation length halved compared to cylinders with piston rod
- Extreme stroke lengths up to 5700 mm
- End caps with three air connections and adjustable cushioning
- High acceleration and velocity
- High degree of design freedom

**Application examples:**

- For linear and direct horizontal, vertical and diagonal load movements
- Can be used as a self-supporting structural or pure load-bearing machine element in single, multiple or parallel axis arrangement
- Suitable for conveyor systems, packaging and filling systems, handling systems, workpiece transport systems, door closing systems, etc.

**Delivery times, freight and packaging costs:**

- After receipt of order, the cylinders will be manufactured individually for you.
- Usually, shipment takes place within 5 working days, depending on the number of pieces.
- Freight and packaging costs are charged individually and regardless of the value of the goods.

**Functional description:**

The entire tube is slotted throughout its full length. The force is transmitted through the load friction, which is attached to the piston axle. The piston axis is designed in such a way that a bridge guided through the tube slot connects the inner part of the piston axis to the outer part.

Therefore the force transmission runs as follows:

Air pressure --> Piston area --> piston axle (inner part) --> piston axle (outer part) --> load friction --> load.

The sealing of the cylinder slot is guaranteed by a precision ground inner steel band. The inner band is kept in position by magnet stripes on both sides of the slot.

In addition, a second steel band on the outside of the slot serves to cover the dust. During piston movement as well as during stillstand of it both steelbands are lifted right after the piston seal and led through the piston axle by means of a separate own guiding channel. Both steel bands are lifted off the slot behind the piston seal during piston travel and at standstill, and each is guided through the piston axis by its own guide channel. In front of and behind the piston, the bands seal the cylinder slot again.

## Structure of type code

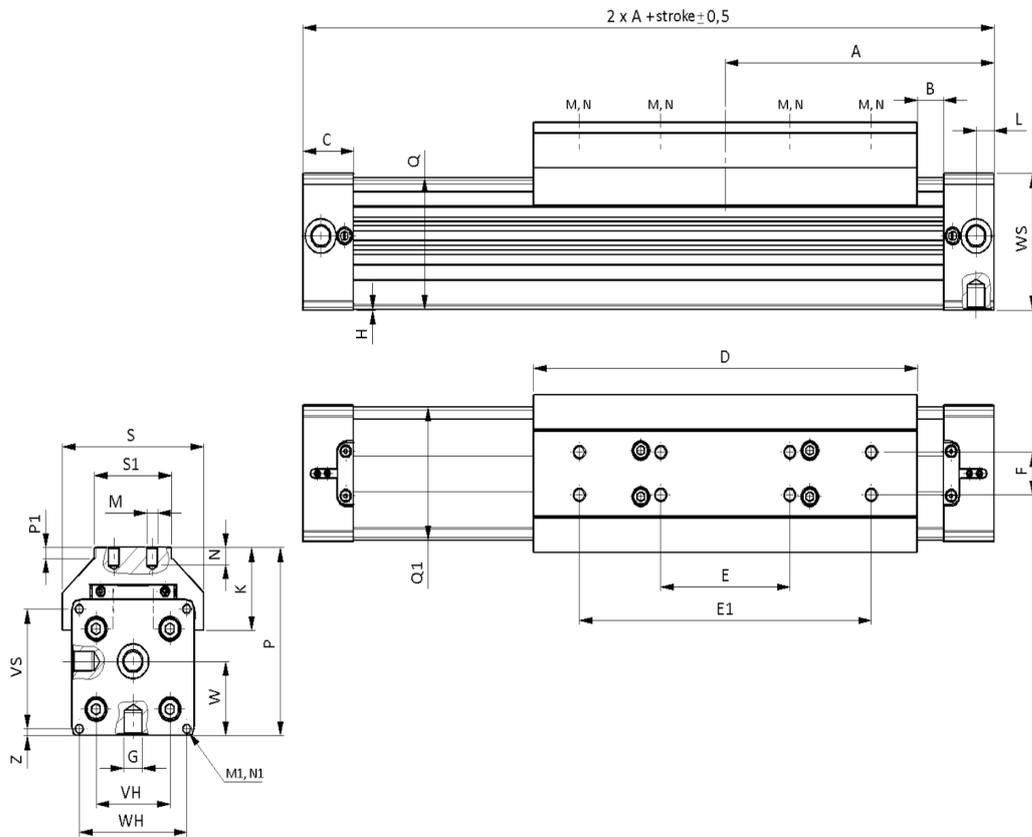
Example:

**ZRL1S.320250.SXF.LL**

Piston Ø [mm]	Stroke min.–max. [mm]	Variant	Lubrication
32	0100 ... 5700 (Ø 32, 40, 50, 63)	Standard: - Integrated plastic sliding guide - With magnet - Screws 10.9 zinc plated - 3 air connections - NBR seals  For speeds ≤1 m/s.	Standard lubrication
40		<b>SX</b> Same as standard, except: ⊕ <b>Stainless steel screws</b>	<b>LL</b> Slow speed lubrication  Recommended for speeds ≤ 0,1 m/s (NBR seals)/ ≤ 0,2 m/s (FPM seals).
50		<b>F</b> Same as standard, except: ⊕ <b>FPM seals</b>  For speeds >1 m/s, at which the seals are exposed to increased temperature development.	
63		<b>SXF</b> Same as standard, except: ⊕ <b>Stainless steel screws</b> ⊕ <b>FPM seals</b>  For speeds >1 m/s.	
	<b>LE</b> Same as standard, except: ⊕ <b>Air supply from one side</b>		

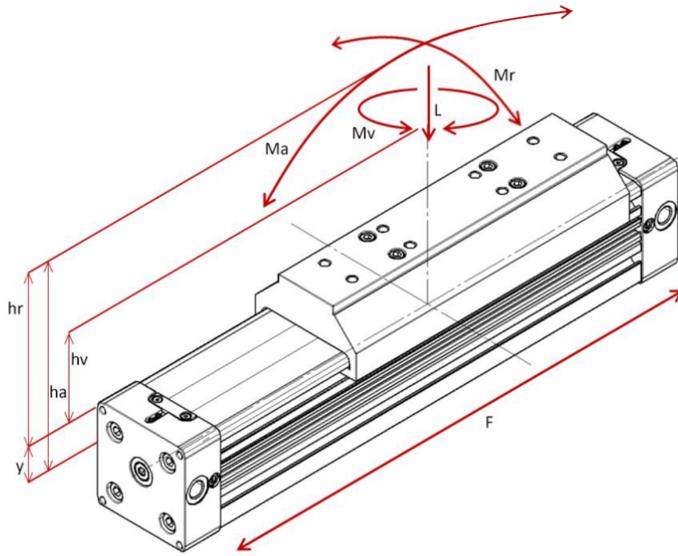
- For each position in the type code, only one option can be selected by default.  
Piston Ø and stroke must always be defined as the minimum specification, e. g. ZRL1S.320100.
- Standard options are not explicitly defined, meaning the position in the type code remains empty, e. g. ZRL1S.320100.LL.

Dimensions:



Ø	A	B	C	D	E	E1	F	G	H	K	L	M	N	M1	N1	P	P1
32	125	22.0	27	152	60	120	25	1/4	2.0	42.5	10.5	M5	10	M6	14	81.5	6.5
40	150	12.5	30	215	68	160	25	1/4	7.0	44.0	15.0	M8	10	M6	17	97.5	6.5
50	175	17.5	33	250	84	190	25	1/4	0.5	48.5	11.7	M8	10	M6	18	110.0	6.5
63	215	6.5	55	320	120	240	25	3/8	1.5	56.0	25.0	M8	14	M8	18	137.0	5.0

Ø	QxQ1	S	S1	VH	VS	W	WH	WS	Z
32	52x51	66	40	36	40	30.0	52	56	8.0
40	58.5x59	79	45	54	54	36.0	72	69	9.0
50	77x78	92	50	70	70	43.5	80	80	4.0
63	102x102	116	50	78	78	62.5	106	106	14.5



**Formulas**

$$M_a = F * h_a$$

$$M_r = F * h_r$$

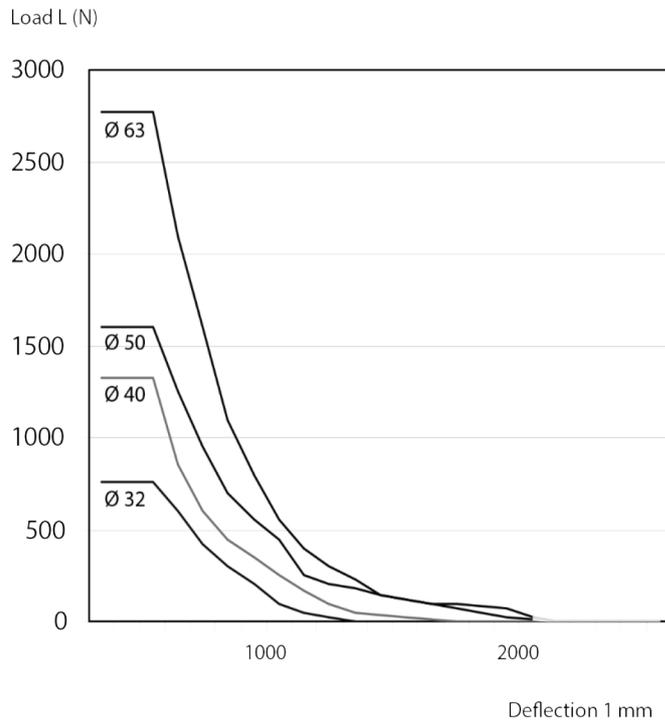
$$M_v = F * h_v$$

**Forces and moments:**

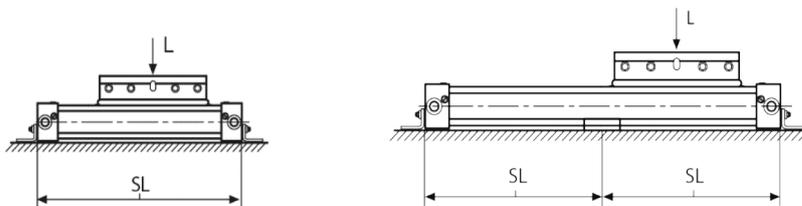
	Serie ZRL1S			
Piston Ø [mm]	32	40	50	63
Center distance Y [mm]	18	22	28	36
Effective force F (6 bar) [N]	420	640	1000	1550
Cushioning S [mm]	26	32	32	40
Max. load L [N]	495	825	1320	1815
Max. bending moment axial $M_a$ [Nm]	39	99	170	315
Max. bending moment radial $M_r$ [Nm]	15	35	58	105
Max. torque $M_v$ [Nm]	39	99	170	317

- The indicated moments (max.  $M_a/M_r/M_v$ ) are related to the guide rail centre. The load force (L) is the summary of all single forces related to the common centre of the mass. The centre of the mass can be placed inside or outside the surface area of the carrier.
- Normally the carrier would experience a dynamic load, which has to be considered with the calculation of needed piston force (F) and capacity of the guided system. Use the following calculation formular.

$$\frac{M_a}{M_{a \max}} + \frac{M_r}{M_{r \max}} + \frac{M_v}{M_{v \max}} + \frac{L}{L_{\max}} \leq 1$$

**Deflection diagram:**


max. distance (SL) in mm - without mid section support / mid section mounting


**Diagram information:**

- Calculated deflections without support of 0.5 to 1 mm allow exceeding of supporting distance.
- Calculated deflections without support of 1 to max. 1.5 mm require reduction of the supporting distance.

## Accessories

	Art. No.	Type No.
Foot mounting for rodless cylinders ZRL1 Ø63, 2 pieces with 4 screws	129646	FB.ZRL1.63
Mid section mounting for rodless cylinders ZRL1 Ø63, 2 pieces with 4 screws and 4 slot nuts	129652	MB.ZRL1.63
Articulated carrier for rodless cylinders ZRL1F, Ø63, 1 piece with 4 screws and 4 washers	129666	KBW.ZRL1F.63
Profile increase adapter plate for rodless cylinders ZRL1F Ø63, 1 piece with 4 screws and 4 washers	129667	AP.ZRL1F.63
Sensor cable with M8 connector, straight, 5m, PVC	129669	SK.M8.5
REED sensor, 2-wire, 5 m cable length with open strands, 5-130V AC/DC, 6W, NO, LED, for rodless cylinders ZRL1	129638	RS.ZRL1.K5
HALL sensor, 3-wire, M8 connector, 300 mm cable, 10-30V DC, 4W, NO, PNP, LED, for rodless cylinders ZRL1	129639	HS.ZRL1.PNP.M8
REED sensor, 2-wire, M8 connector, 300 mm cable, 5-50V AC/DC, 6W, NO, LED, for rodless cylinders ZRL1	129738	RS.ZRL1.M8
HALL sensor, 3-wire, 5 m cable with open strands, 10-30V DC, 4W, NO, PNP, LED, for rodless cylinders ZRL1	129739	HS.ZRL1.PNP.K5