

# Welding nozzle for welding inserts

Art. No. 149961

Type No. SD.20-30



Exemplary illustration

Apart from the size of the nozzle bore, welding nozzles also differ in the connection thread or diameter, depending on the shaft thickness of the corresponding welding insert.

## Technical data

|                             |                  |
|-----------------------------|------------------|
| Material                    | copper           |
| for shank Ø                 | 17 mm            |
| Thread                      | M11x1.0 IT       |
| Size                        | 8                |
| a/f                         | 12 mm            |
| Welding range               | 20.0 - 30.0 mm   |
| Gas type                    | oxygen, fuel gas |
| Operating pressure oxygen   | 2.5 bar          |
| Operating pressure fuel gas | 0.3 bar          |
| Oxygen consumption          | 420 l/h          |
| Fuel gas consumption        | 500 l/h          |

## Commercial data

|                         |                                               |
|-------------------------|-----------------------------------------------|
| Customs tariff number   | 84689000                                      |
| Country of origin       | TR                                            |
| eCl@ss 5.1.4            | 37010201                                      |
| eCl@ss 9.0              | 27440202                                      |
| UNSPSC_Code_v190501     | 23271700                                      |
| UNSPSC_CodeDesc_v190501 | Welding and soldering and brazing accessories |