

## Welding nozzle for welding inserts

Art. No. 149953

Type No. SD.14-20



Exemplary illustration

Apart from the size of the nozzle bore, welding nozzles also differ in the connection thread or diameter, depending on the shaft thickness of the corresponding welding insert.

### Technical data

Material	copper
for shank Ø	17 mm
Thread	M11x1.0 IT
Size	7
a/f	12 mm
Welding range	14.0 - 20.0 mm
Gas type	oxygen, fuel gas
Operating pressure oxygen	2.5 bar
Operating pressure fuel gas	0.3 bar
Oxygen consumption	300 l/h
Fuel gas consumption	460 l/h

### Commercial data

Customs tariff number	84689000
Country of origin	TR
eCl@ss 5.1.4	37010201
eCl@ss 9.0	27440202
UNSPSC_Code_v190501	23271700
UNSPSC_CodeDesc_v190501	Welding and soldering and brazing accessories